

PO No	Supplier	Line Item No	Rel Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days
PO039505	ACI001-VC	3	1	M6061T6S2 750X4.000	6061-T6 SHEET 4.000 Wide : PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE SPECIFICATION: AMS-QQ-A-250/11 OR QQ-A-250/11 OR 4025 OR 4027 OR ASTM B209 receive it				6	4/11/2018	6	S059662	Stock	4/10/2018	\$64.17 / ft	0	
Total:																	
									6	4/11/2018	6						

Plex 4/10/2018 1:23 PM Dat.Dubois.Pascal

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada



Tel (613) 632-5200

PURCHASE ORDER PO039505

Supplier:

ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

Ship To:

1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No:

PO039505

PO Date:

4/4/18

Due Date:

4/11/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via:

Pymt Terms:

Net 30

Freight Terms:

Special Comments: QUOTE NO SOU0093341

E-MAILED
APR 04 2018

Line	Item	Part	Supplier	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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1	MT-4140QT-R4.000			AISI 4140 Quenched & Tempered Steel Round Bar 4.000" Dia. : AISI 4140 Q&T Round Bar : MAT'L: AISI 4130 QUENCHED & TEMPERED ROUND BAR AS PER ASTM 4140 QT OR ASTM 4142 QT	Firmed	4/11/18	2 ft	0 ft	2 ft	\$86.95/ft	\$173.90
2	MT-4140-R2.000			AISI 4140 Round Bar : MAT'L: AISI 4140 ROUND BAR MINIMUM ROCKWELL C = 20 Rc MAXIMUM ROCKWELL C = 38 Rc SPECIFICATION: ASTM A29, AMS 6349, AMS 6382, AMS 6529	Firmed	4/11/18	2 ft	0 ft	2 ft	\$19.1555/ft	\$38.31
3	M6061T6S2.750X4.000			6061-T6 SHEET 2.75 Thick x 4.000 Wide : PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR 4027 OR ASTM B209	Firmed	4/11/18	6 ft	0 ft	6 ft	\$64.1666/ft	\$385.00

APR 10 2018

DAS
11
9-89

Grand Total: \$597.21

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/4/18 1:14 PM dart.lavoie.chantal



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Customer N° CL10001056
Date 2018/04/05
Delivery date 2018/04/10
Your order N° 039505
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days
Page 1

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB		Internal Use Only			
				CMD	EXP	B/O	IN	I	S C
1 ALU PLATE 2 3/4 6061-t651 RANDOM NS PAL-2346061 1 X 4" X 72" AC14955-TH-09/04	77.62	2.00	PI2_\$CLB		17		6		APR 10 2018



ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mt: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mt: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy CO00082166

Customer N° CL10001056
Date 2018/04/05
Delivery date **2018/04/10**
Your order N° 039505

Processed by Josianne Bourdon
Salesman

Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

Att: CHANTAL LAVOIE Tél.: 613-632-5200
Delivery Route 5

Page 1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C OUT
1 ALU PLATE 2 3/4 6061-t651 RANDOM NS PAL-2346061 10358 1 X 4" X 72" AC14955-TT-09/04 HEAT: S37055739	77.62	2.00	P12_\$CLB							

Total Weight (Lbs) : 77.62

NIR : R-109516-6

Conditions :
All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By :

Time

Customer's Signature

Y M D

Total (\$CAD)

Date

CO 82168
 DART
 2196
 7014955N

MILL TEST	No: 15066	Date: 6/29/2017	CERTIFIED SRAC-1001	SLATINA
CUSTOMER : OLBERT METAL SALES LIMITED			vimetco	

CONTRACT/ORDER : 2196
 BILL OF DELIVERY : 80325428
 TRUCK/CONTAINER : GSTU 6265152

MATERIAL : ALUMINUM PLATES
 LOT/DIMENSIONS (mm) : 70177509 : 2.75"THX48.5"WDX144.5"L
 TEMPER: T651

ACCORDING TO : ASTM B209; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-260/11
 ACTUAL MECHANICAL PROPERTIES 1 MPa = 1 N/mm² = 0.145 ksi = 0.102 kgf/mm²

Specified values:	min. max.		min. max.	
	UTS	YTS	UTS	YTS
1 lbs = 0.4536 kg	42	35	42	35
NET WEIGHT lbs	Measured values:			

LOT / BATCH	CASE	NET WEIGHT lbs	UTS	YTS
70177509	543871:543875	3,862.502	45.4	40.1
S37055739			47.6	42.1

BATCH	SI	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	Al	REMARKS:	
													Max.	Min.
S37055739	0.7	0.51	0.26	0.09	1.05	0.17	0.015	0.11	0.016	0.009	0.018	REM.	REM.	REM.
												REM.	REM.	REM.

ACCORDING TO: ASTM B209:2011; AMS 4027N:2008; ANSI H35.2:2013; ASME SB209:2015; AMS-QQ-A-260/11:1997
 We hereby certify that the material detailed herein has been produced and tested according to the requirements of the relevant standards, specification and/or order. Keep in dry conditions, without large temperature variations. The differences between metal and air must not exceed 11 °C. Please follow the recommendations of the Aluminum Association Guide for millizing water washing, latest edition, for the unloading and storage of the material in your premises before usage. Also we certify that ALRO products comply with REACH legislation no. 1907/2006 concerning the Regulation, Evaluation, Authorization and Restriction of Chemicals and CLP legislation no. 1272/2008 on classification, labeling and packaging of substances and mixtures.

ALRO S.A. No.116, Ploesti Street Phone: +40 (0)249 411 487; 0249 435 117; 0249 432 966 Email: alro@alro.ro
 230048-Slatina-ROMANIA Fax: (00)0249 411 487; 0249 415 892 www.alro.ro
 cod 11/PO-051/Rev.4/2012



Cust: ACIER OUELLETTE DIV-VALLEYFIELD Del.: 2405876219
 CSTAR AC00014955
 Date 04/06/2018 Wgt.: 79.370 LB

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061H652.750x4.000 DATE: APR 10 2018
 PO / BATCH NO.: 039505/5059662

MATERIAL CERT REC'D: Yes QUANTITY RECEIVED: 61
 QUANTITY INSPECTED: 0 QUANTITY REJECTED: 0
 THICKNESS ORDERED: 2.750 THICKNESS RECEIVED: 2.750
 SHEET SIZE ORDERED: N/A SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER

Testers located in the Quality Office

QC 18 INSPECTION
 ENGINEERING SIGNOFF (if required)
 INSPECTED BY: DAS
 DATE: 9-89
 SIGNED OFF BY: 11 APR 10 2018
 DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR ~~AMS-QQ-A-250/11~~ OR 4027
OR ASTM B209

△ PART NUMBER: M6061T6S XXX X W.WWW
THK WIDTH

WHERE "XXX" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M6061T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

△ PREFERRED SIZE: .XXX BY 4FT BY 8FT FOR SHEET

RELEASED
2018 MAR 13
EJ 18-695

APPROVED

C	ADD PLATE AND T651 SPEC	ML	17.12.13
B	REFORMAT DWG. ADD B209 SPEC (ZM DB-1).	CP	09.07.13
A	NEW ISSUE	RF	01.08.08
REV.		BY	DATE
DESIGN	DESCRIPTION		
DRAWN	DS		
CHECKED	ML		
NO			
MFG. APPR.	JFS		
APPROVED	HS		
DE APPR.	CP		
DATE	17.12.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6S			
TITLE 6061-T6 SHEET/PLATE SPEC			
REV. C			
SHEET 1 OF 1			
SCALE NTS			

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